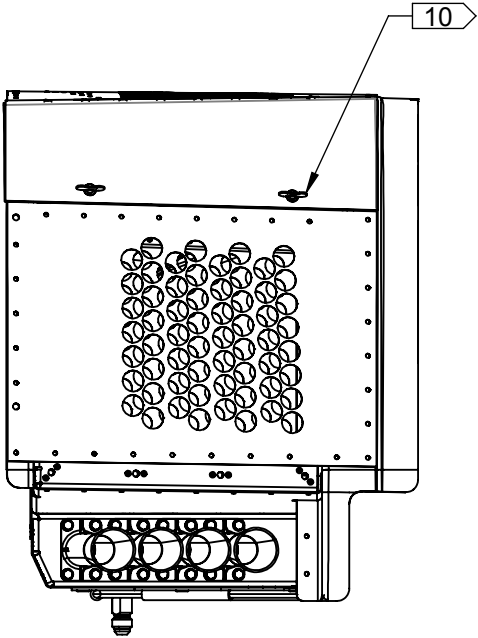
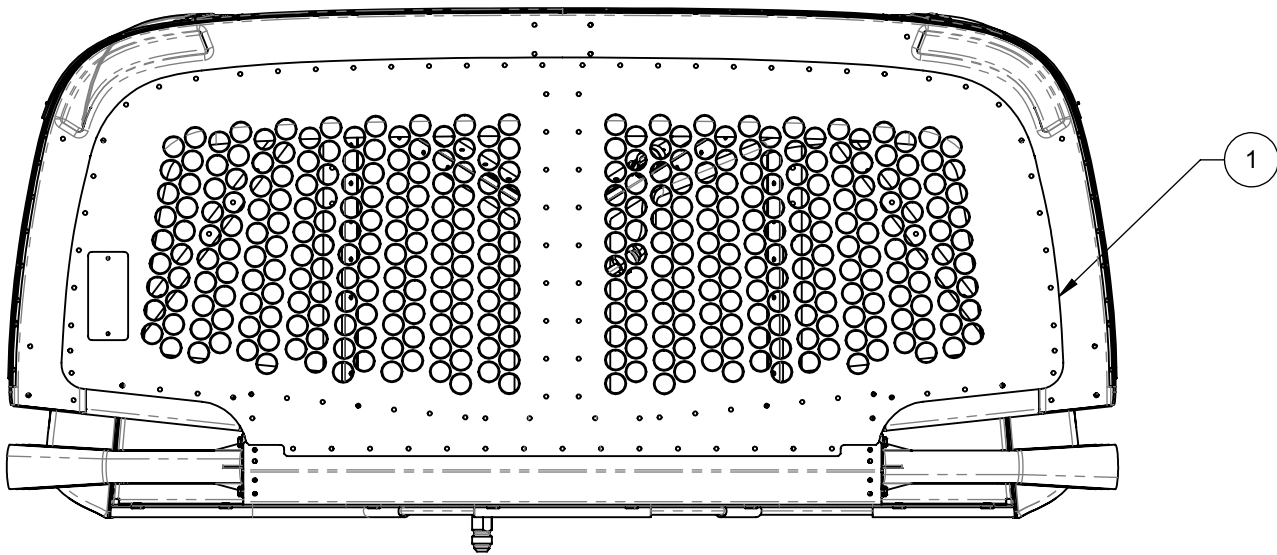
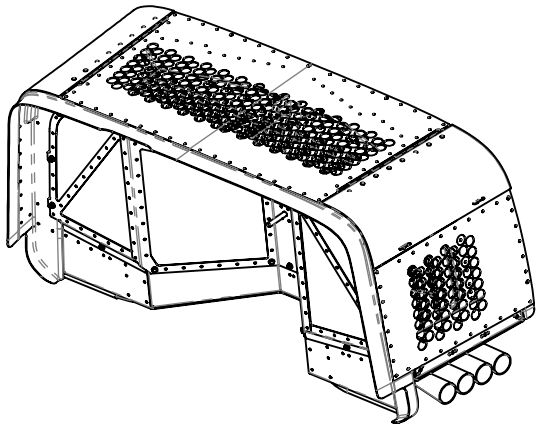
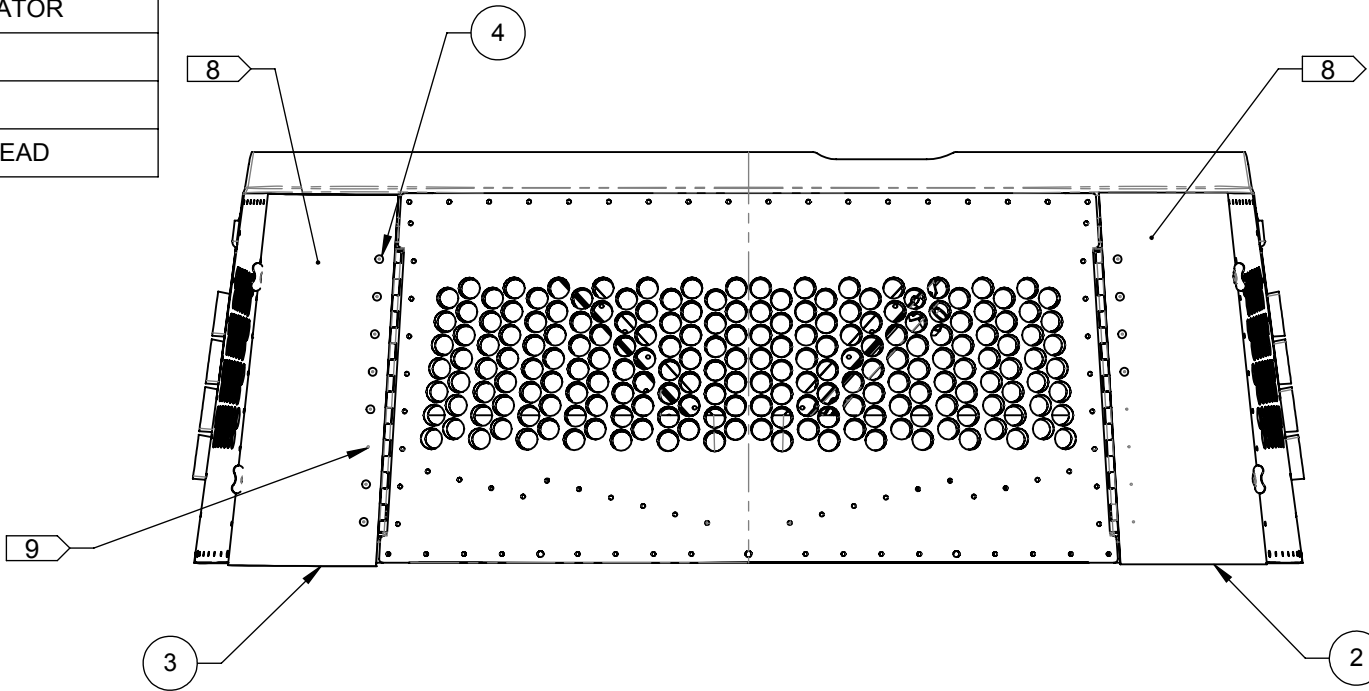


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5314-041	PUREAIR ASSEMBLY
1	1	QB05043	PUREAIR PARTICLE SEPARATOR
2	1	D5313-1	UPPER LH COVER
3	1	D5313-2	UPPER RH COVER
4	16	MS20470AD4-7	RIVET, SOLID UNIVERSAL HEAD



**D5314-041 PUREAIR ASSEMBLY**

- NOTES:**
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5314-041" PER DART QSI 044, SECTION 6.1
  - 7) WEIGHT: 22 lbs
  - 8) TRIM D5313-1/-2 COVERS TO SUIT.
  - 9) TRANSFER DRILL  $\phi$ 0.125" RIVET HOLES FROM QB05043 PUREAIR PARTICLE SEPARATOR TO THE D5313-1/-2 COVERS (8 PLACES PER COVER)
  - 10) TRANSFER DRILL  $\phi$ 0.210" HOLES FROM QB05043 PUREAIR PARTICLE SEPARATOR AND INSTALL DZUS FASTENERS (2 PLACES PER COVER)

PRELIMINARY ISSUE

A	NEW ISSUE		CC	15.09.30
REV.	DESCRIPTION		BY	DATE
DESIGN	CC	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	CC			
CHECKED	AK	DRAWING NO. REV. A6		
MFG. APPR.	JLM	D5314 SHEET 1 OF 1		
APPROVED		TITLE SCALE		
DE APPR.		PUREAIR ASSEMBLY NTS		
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